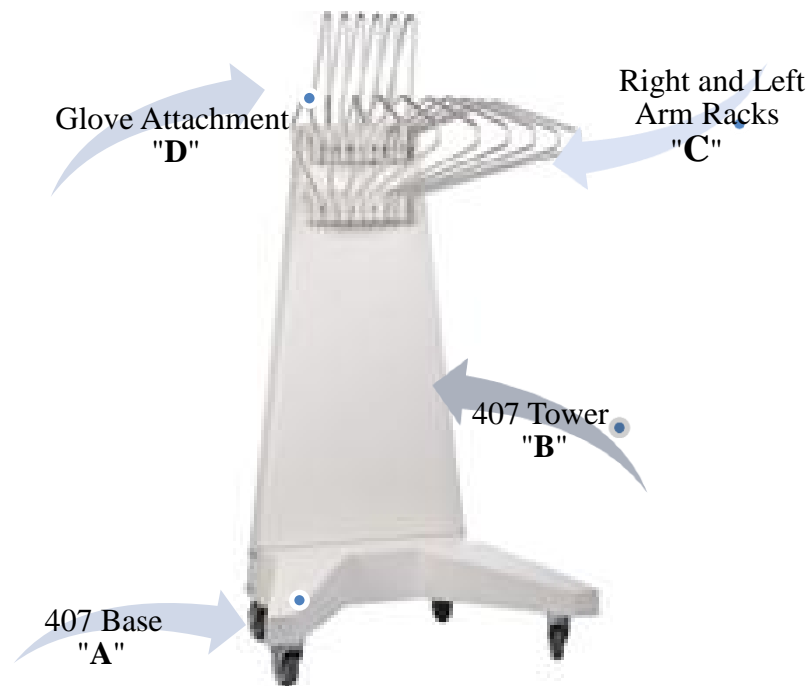


# Assembly Instructions for 683407/683408

Shipment comes in: 683407(3 Boxes) – 683408(4 Boxes)



STEP 1 - Set Base (A) on level surface.

STEP 2 - Remove back plate on Tower(B) and place unit over corresponding holes on the Base(A).

\* Insert screws in all holes in the inside (5 screws) and outside (8 screws).

STEP 3 - Place Right and Left Arm Racks (C) over corresponding holes on tower and tighten with the screws provided.

STEP 4 – Set back plate back over Tower(B) and replace all screws.

STEP 5 – (Optional) Place Glove Attachment (D) over the back plates top four holes and insert screws.